

LS-800S

8-SPINDLE SHAFTLESS CUTTER

無軸式裁切機

8 LOG ROLL SIMULTANEOUS CUTTING FUNCTION

機台特點/

- 1.適用各種黏膠帶。
- 2.八支圓刀同時裁切八支半成品。
- 3.半成品使用送料台進料。
- 4.自動切刀角度調整。
- 5.設定20組不同生產條件參數。
- 6.裁切數量、尺寸可多段式設定。
- 7.進刀速度、深度可多段式設定。
- 8.裁切成品與邊緣廢料由不同輸送帶送出。
- 9.自動異常警報。

Features/

- 1.For sorts of tapes.
- 2.Eight cutters cut eight log rolls simultaneously.
- 3.Log rolls auto feeding by carriage.
- 4.Blade-angle changed automatically by program setting.
- 5.For different factors of production, 20 sets parameter setting capacity.
- 6.Available for various cutting size of same log roll.
- 7.Cutter feeding rate has various stage program setting
- 8.Separator distribute finish products from waste material by different conveyor belt.
- 9.Auto-Alarm system connected with human-machine interface.

人機介面控制系統/ Human Machine Interface System

人機介面可以簡單設定四種裁切尺寸、四段進刀控制和七段的切刀角度變化；且可依不同生產條件，預設20組不同之參數。

當機器操作或元件發生異常時，觸控螢幕會立刻顯示異常訊息碼，可得知異常原因與處理方式。

Human-machine interface system submitted most easy way to operate by program for all kinds of product, such as four different cutting size at same log roll, four step cutter feeding depth and seven adjustable position of blade-angle. And it can offer 20 sets parameter setting capacity.

Auto-Alarm system also connect with human-machine interface which show any abnormal stop or interruption immediately.



主目錄
Handlist



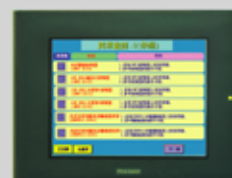
生產條件
Factor of production



進刀參數設定
Cutter feeding setting



生產參數
Parameters of production



異常畫面
Automatic alarm

高品質、高效率、高產能 High Quality ! High Efficiency! High Productivity!



高產能! High Productivity!

- ★八支圓刀可同時裁切八支半成品。

Simultaneous cutting function of eight log roll.

- ★刀座移動使用伺服馬達，切刀速度更快更精密控制。

Knife carrier was driven by servo motor which had more quickly and precisely moving control.

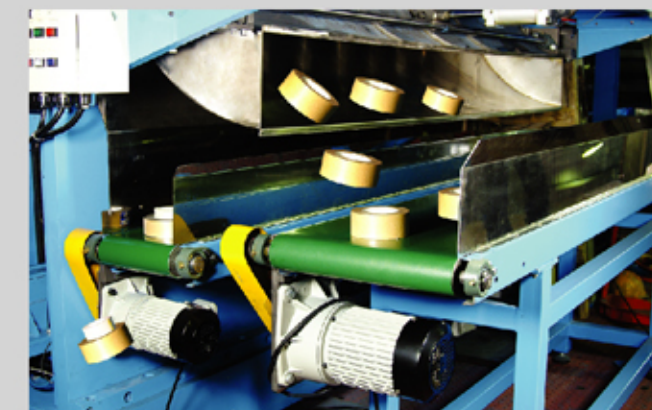
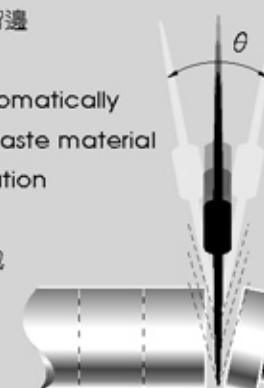
高品質! High Quality!

- ★自動切刀角度調整，可減少留邊耗損，不會產生凸面問題。

Blade-angle adjusted automatically by program setting, the waste material reducing and convex solution should get answer.

- ★進刀速度多段式設計，提升裁切品質。

Cutter feeding rate has various stage program setting to maintain cutting quality.



高效率! High Efficiency!

- ★裁切成品與邊緣廢料由不同輸送帶送出。自動丟棄廢料，成品可直接連接包裝設備，自動化出貨。

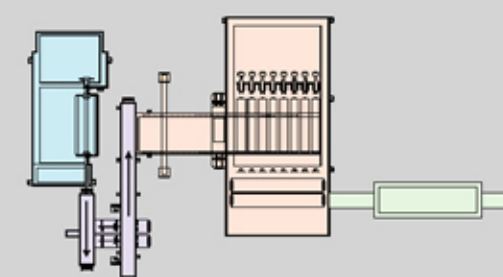
Separator distribute finish products from waste material by different conveyor belt. Can connect with an auto packing equipment to be an automation system.

- ★半成品使用送料台進料，一次供給8支半成品。

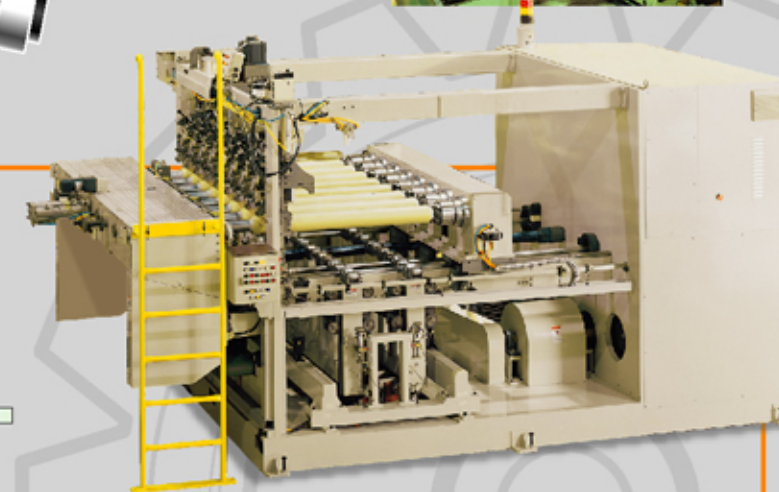
Log rolls Auto feeding by carriage, and supply eight log rolls at the same time.



產品規格/Specification



LR-4 Conveyor Belt LS-800S Packing System



★前後可連接裝捲機及包裝設備，形成全自動化系統。
Available for automation process.

紙管尺寸 Paper core size	裁切寬度 Cutting width	裁切精度 Index tolerance	半成品外徑 Roll diameter	材料寬度 Material width	產能 Machine capacity
3"	5~75 mm	±0.1 mm	φ 100~180 mm	MAX.1650 mm	6000 PCS/HR (成品/Product :50mm* Ø125)